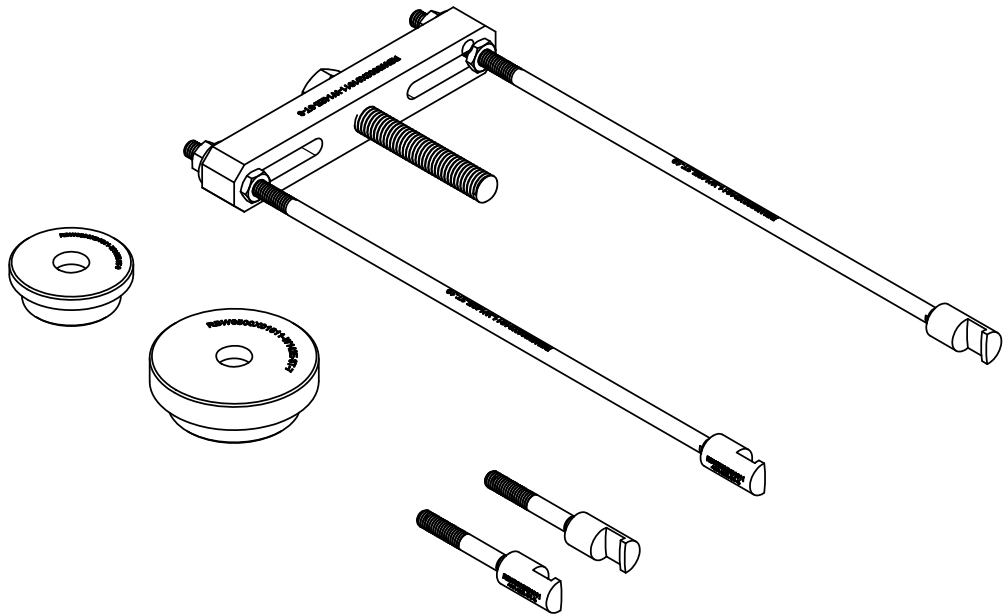
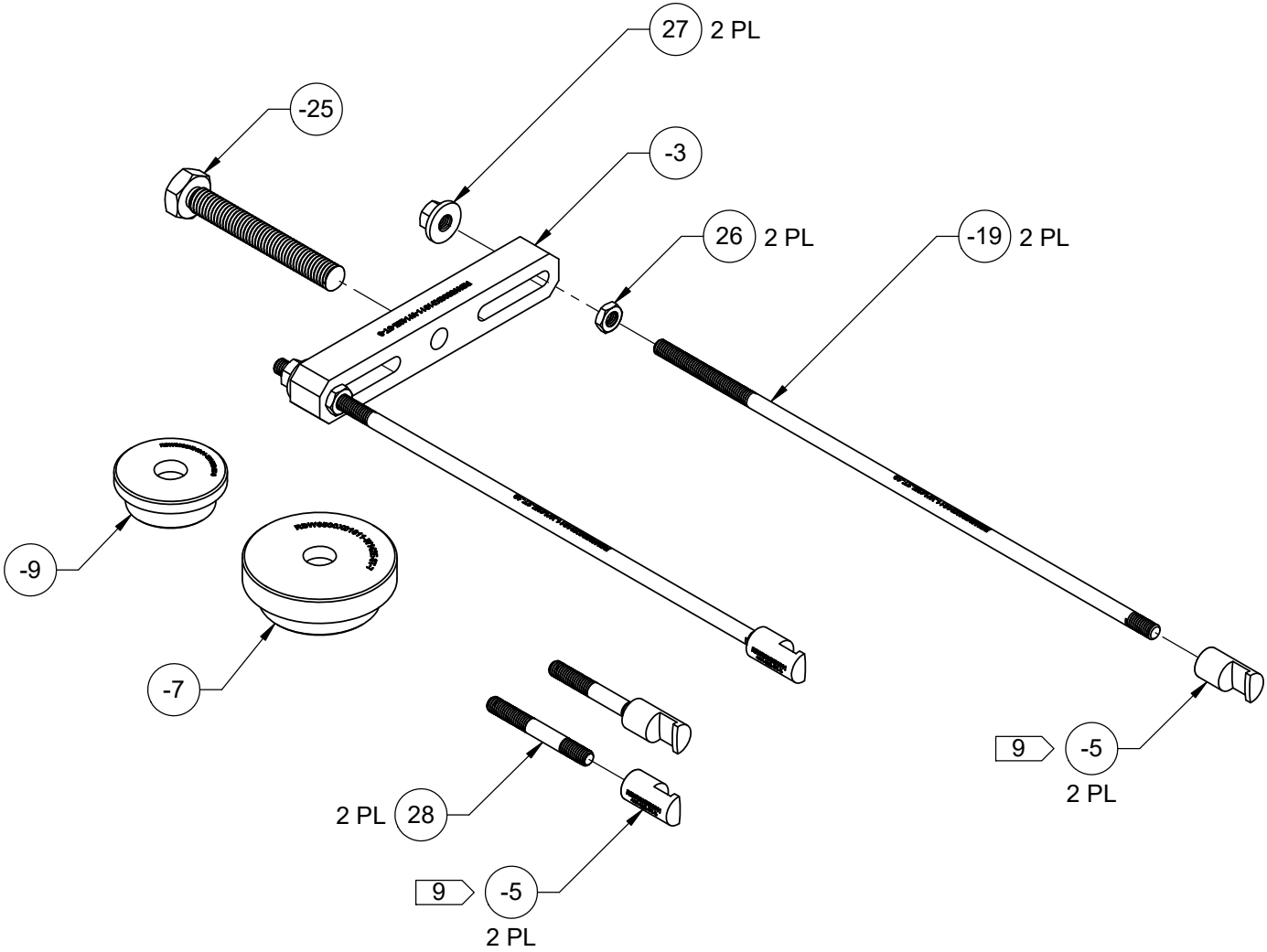


ITEM #	QTY	P/N	DESCRIPTION
-3	1	RBW6500X01611-W142E-3T-3	CROSS BAR
-5	4	RBW6500X01611-W142E-3T-5	EXTRACTOR
-7	1	RBW6500X01611-W142E-3T-7	LARGE SEAT
-9	1	RBW6500X01611-W142E-3T-9	SMALL SEAT
-19	2	RBW6500X01611-W142E-3T-19	LONG STUD
-25	1	RBW6500X01611-W142E-3T-25	SCREW
26	2	DTSP10010-1	THIN HEX NUT
27	2	DTSP10011-1	FLANGE NUT
28	2	DTSP10012-1	SETUP STUD

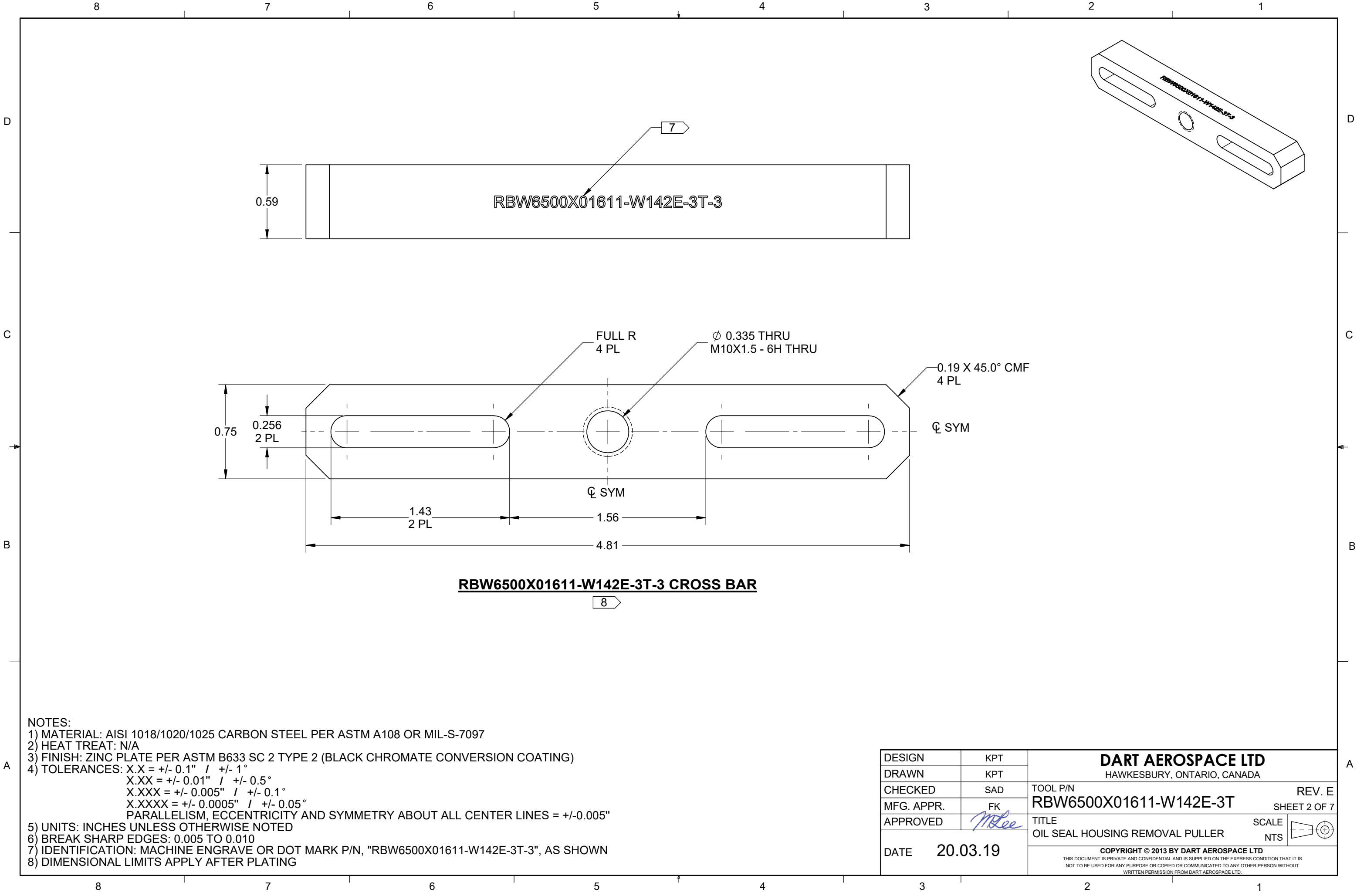


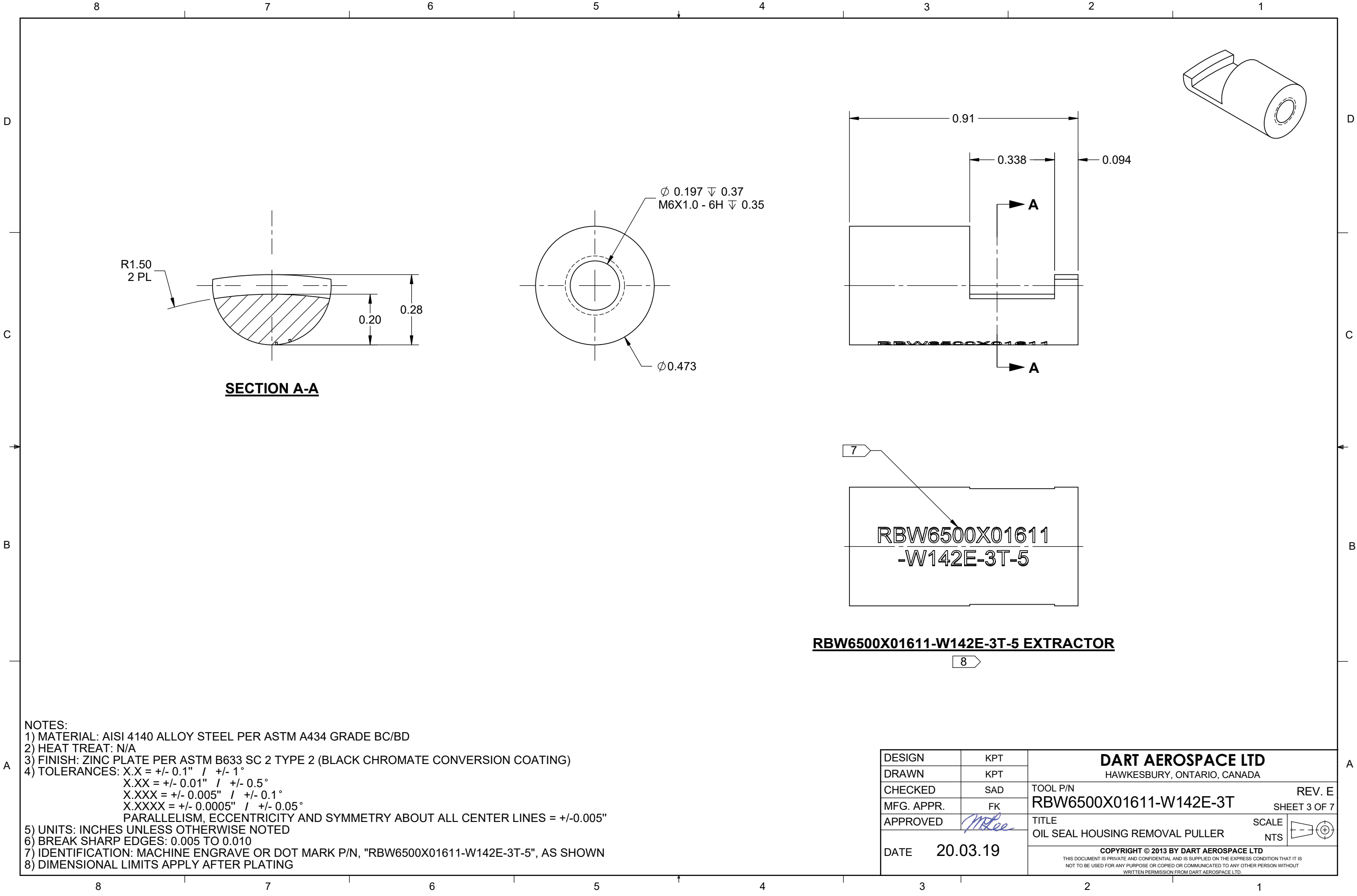
RBW6500X01611-W142E-3T OIL SEAL HOUSING REMOVAL PULLER

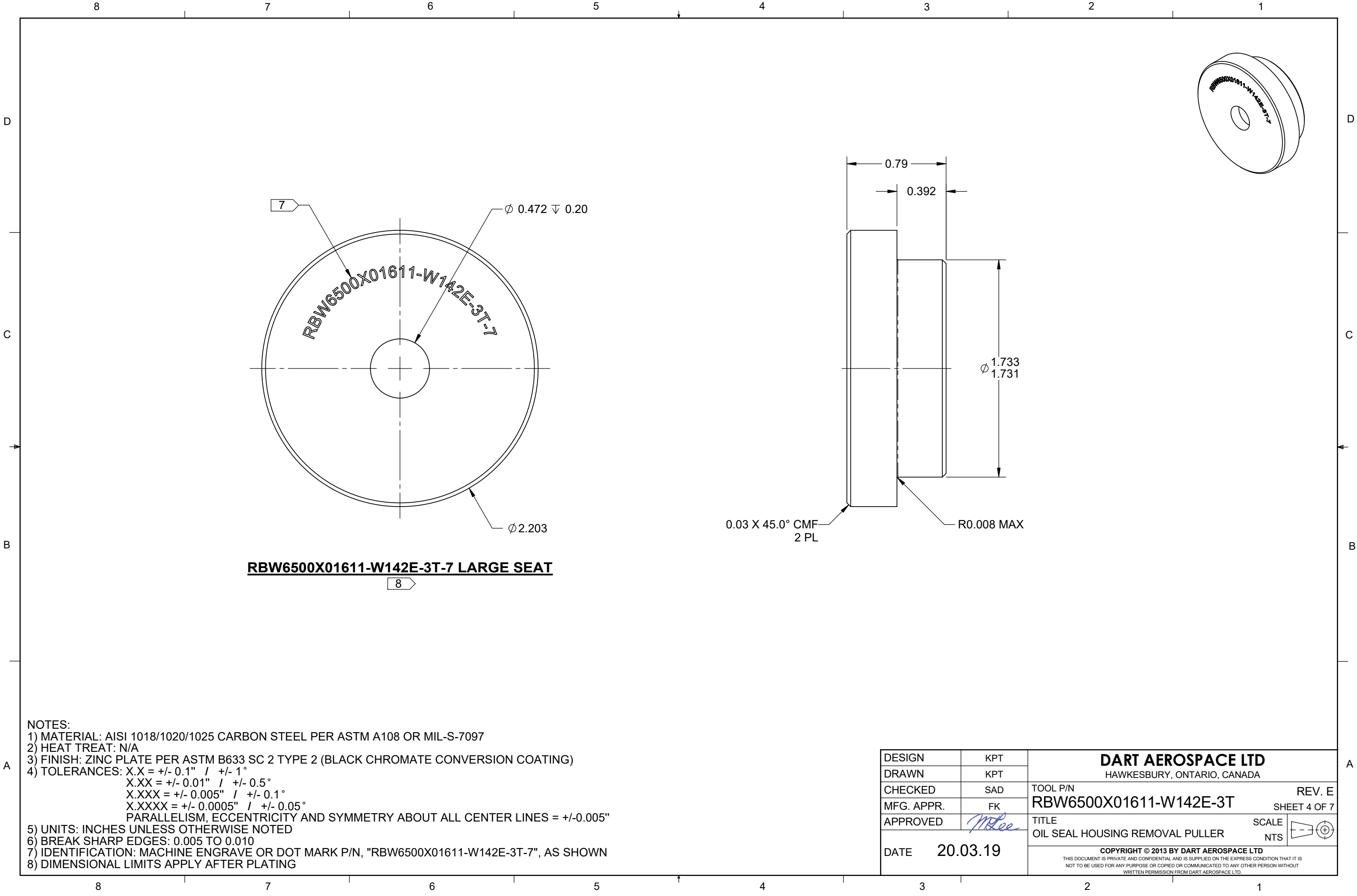
NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ASSEMBLE AS SHOWN
9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM -5 THEN ASSEMBLE WITH ITEMS -19 AND 28.
TORQUE TO 50 - 70 INCH POUNDS.

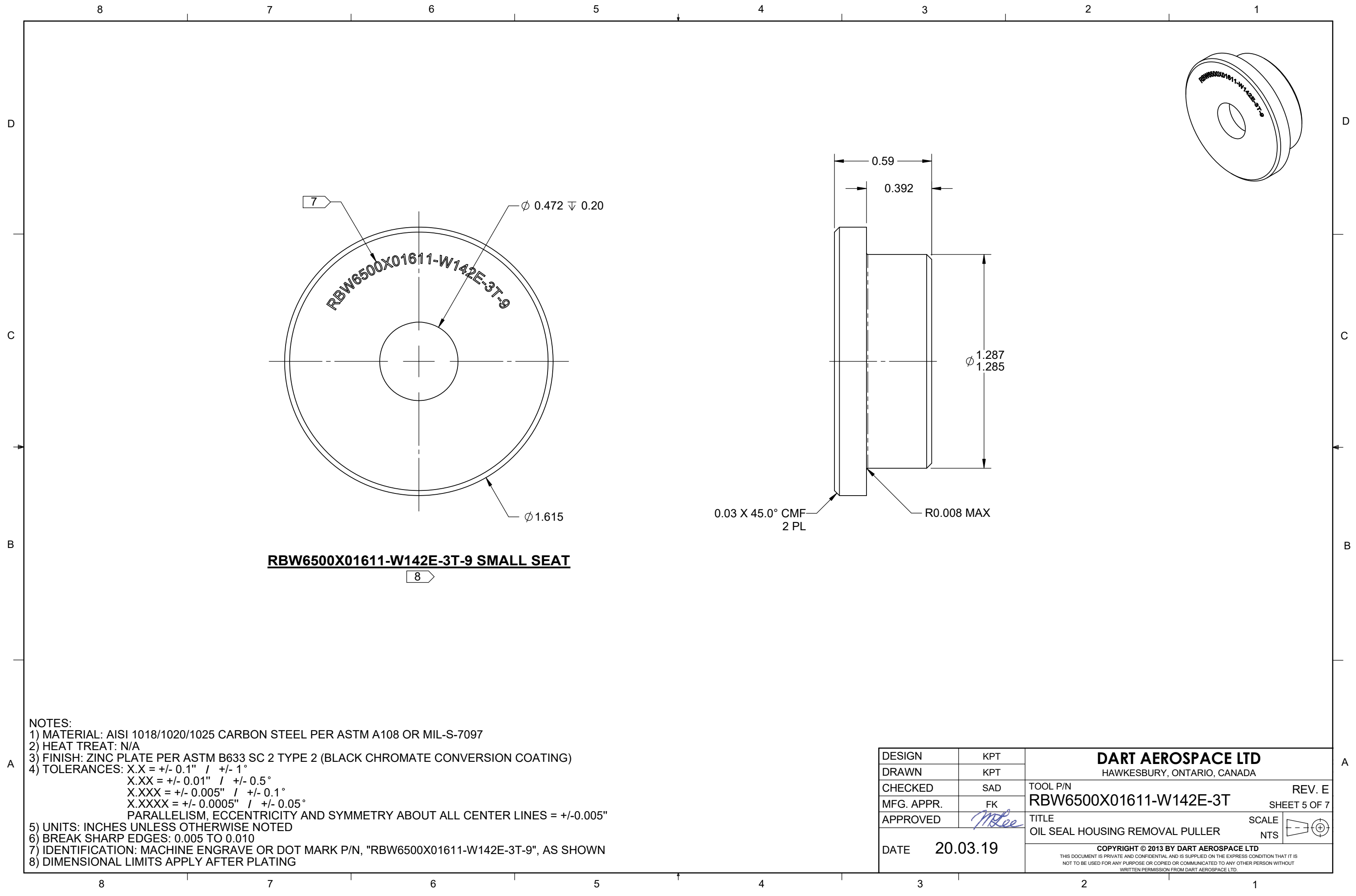


E	UPDATED DRAWING TEMPLATE REFER TO CAR 20-365 FOR LIST OF CHANGES MADE	20-515	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	SAD	TOOL P/N	REV. E
MFG. APPR.	FK	RBW6500X01611-W142E-3T	SHEET 1 OF 7
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE	20.03.19	OIL SEAL HOUSING REMOVAL PULLER	NTS
COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



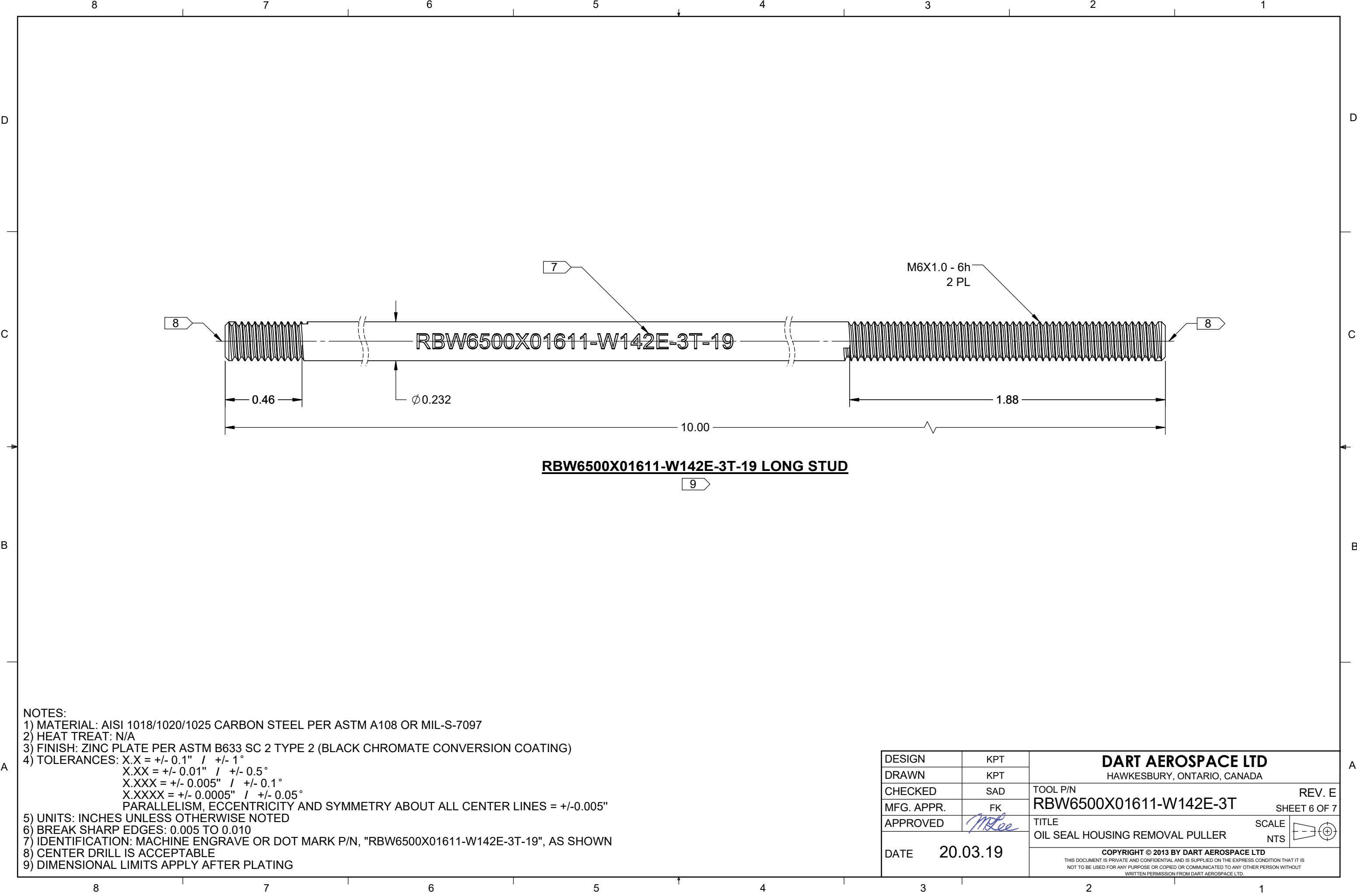






NOTES:
1) MATERIAL: AISI 1018/1020/1025 CARBON STEEL PER ASTM A108 OR MIL-S-7097
2) HEAT TREAT: N/A
3) FINISH: ZINC PLATE PER ASTM B633 SC 2 TYPE 2 (BLACK CHROMATE CONVERSION COATING)
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005 TO 0.010
7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK P/N, "RBW6500X01611-W142E-3T-9", AS SHOWN
8) DIMENSIONAL LIMITS APPLY AFTER PLATING

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	SAD	TOOL P/N	REV. E
MFG. APPR.	FK	RBW6500X01611-W142E-3T	SHEET 5 OF 7
APPROVED	<i>MLee</i>	TITLE	SCALE
DATE 20.03.19		OIL SEAL HOUSING REMOVAL PULLER	NTS
		COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



RBW6500X01611-W142E-3T-19 LONG STUD

- NOTES:
- 1) MATERIAL: AISI 1018/1020/1025 CARBON STEEL PER ASTM A108 OR MIL-S-7097
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE PER ASTM B633 SC 2 TYPE 2 (BLACK CHROMATE CONVERSION COATING)
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005 TO 0.010
 - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK P/N, "RBW6500X01611-W142E-3T-19", AS SHOWN
 - 8) CENTER DRILL IS ACCEPTABLE
 - 9) DIMENSIONAL LIMITS APPLY AFTER PLATING

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	SAD	TOOL P/N	REV. E
MFG. APPR.	FK	RBW6500X01611-W142E-3T	SHEET 6 OF 7
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 20.03.19		OIL SEAL HOUSING REMOVAL PULLER	NTS
		COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

